

SURFACE PREPARATION

Dirt, dust and other unfamiliar material must be removed from the surface. Wooden material should be sanded before application with paper grain size 150–240. All sanding dust must be removed before application.

APPLICATION CONDITIONS

During application and drying the temperature of the air, paint and surface should be at least +18°C. The relative humidity should not exceed 70%. Good ventilation is needed during drying process.

APPLICATION

Stir the Diccoplast Primer well and add 10 % by volume of hardener 006 2098 and mix well again. Thin the paint to the proper application viscosity with thinner 1033. Proper spraying viscosity is 18–25 sec (Din4).

Spray an even coat (wet film thickness about 100–120 g/m²) and let it dry about 1–2 h (in 20–30°C temperature) before sanding. Sand the surface carefully with paper grain size 320 or 400 and remove sanding dust before second application.

If needed apply a second even coat and let it dry about 1–2 hours (in 20–30°C temperature) and sand the surface again and remove sanding dust.

Stir the Dicco Crystal 30 White well and add 10% by volume of hardener 006 2098 and mix well again. Thin the paint to the proper application viscosity with thinner 1035. Proper spraying viscosity is 18–25 sec (Din4). Spray an even coat (wet film thickness about 100–120g/m²) and let it dry about 4–6 h (in 20–30°C temperature) before further processing.

The drying time depends of film thickness, temperature, relative humidity and the air ventilation.

The right nozzle size is 0,011–0,013” and angle 20 or 40 and the spraying distance from object about 20–25 cm.

MAINTENANCE PAINTING

Wash down the surface with Maalipesu and rinse carefully with water. Remove old loose paint with scraper. Sand down surface and remove the sanding dust. Stir Empire or Maalarin Valkolakka well before use. Apply evenly 1–2 coats of paint. Sand down lightly between each coat.

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